CHEMTRONICS® Technical Data Sheet

TDS # CW3500

CircuitWorks® Conformal Coating Remover Pen

PRODUCT DESCRIPTION

CircuitWorks® Conformal Coating Remover Pen is ideal for precise removal of silicone and acrylic conformal coatings from printed circuit boards. The unique marker tip dispenser provides controlled and exact application. CircuitWorks® Conformal Coating Remover Pen allows for quick, convenient and precise spot removal of most types of conformal coatings in seconds. The solvent evaporates quickly and provides low surface tension for superior wetting.

- Simple to use, easy to carry
- Marker pen dispenser provides controlled and exact application
- Fast drying
- Low Toxicity
- No CFC's or HCFC's
- Low VOC

Typical Applications

CircuitWorks®Conformal Coating Remover Pen can be used for electronics applications including:

- Circuit Board Manufacturing
- Rework and Repair
- Prototyping

TYPICAL PRODUCT DATA AND PHYSICAL PROPERTIES

Appearance	Clear, colorless liquid		
Odor	Mild Solvent		
Vapor Pressure	<1 (Air =1)		
Solubility in Water	Negligible		
Specific Gravity	0.79 @ 75° F		
Evaporation Rate	<1 (Butyl Acetate = 1)		
Viscosity	>1 (Water = 1)		
VOC Content	< 15 %		
Flash Point (TCC)	102° F		
Surface Tension (dynes/cm @ 21.6° C)	19.2		
Shelflife	5 years		

COMPATIBILITY

The CircuitWorks® Conformal Coating Remover Pen material is compatible with most materials used in printed circuit board fabrication. As with any solvent, compatibility with substrate should be determined on a non-critical area prior to use.

USAGE INSTRUCTIONS Read MSDS carefully prior to use.

- 1. Hold pen vertically and briefly depress tip to start liquid flow.
- 2. Allow liquid to sit on the conformal coating for 15 20 seconds, then rub area with pen tip until coating is removed. Wipe area clean with a Controlwipes TM Wipe.
- 3. Wipe tip on a ControlwipesTM Wipe to remove buildup.
- 4. Change tips if necessary.

AVAILABILITY

CW3500 9.0g (0.32 oz.) Pen Replacement tips also available: Part# CW8000

TECHNICAL & APPLICATION ASSISTANCE

Chemtronics[®] provides a technical hotline to answer your technical and application related questions. The toll free number is: **1-800-TECH-401.**

NOTE:

This information is believed to be accurate. It is intended for professional end users having the skills to evaluate and use the data properly. CHEMTRONICS® does not guarantee the accuracy of the data and assumes no liability in connection with damages incurred while using it.

MANUFACTURED BY:

ITW CHEMTRONICS®
8125 COBB CENTER DRIVE
KENNESAW, GA 30152
1-770-424-4888 REV. D (03/01)

DISTRIBUTED BY	<u>:</u>	